

- A) COMBI 740 is an electro-hydraulic operator consisting of a drive unit motor/pump and a hydraulic jack. For safety reasons, anti-crush, the unit motor-pump-jack is fitted with pressure valves incorporated in the hydraulic circuit and adequately protected to prevent misuse after the operator has been installed on the gate. Designed so that it is unaffected by rain, water, dust or any other atmospheric agent. COMBI 740 is to be sunk into the ground at the foot of the gates on the right-hand and left-hand side (double swinging gates) to achieve syncronized operations. Different options are available, ie. 110° or 175° rotation angle with no variation in size, with or without dampening device on both open and close cycles. With or without two-way locking device. A locking unit can be released for hand operations by means of the lever placed above the pressure valves. The units are supplied perfectly working and already filled with special
- oil. No pre-adjustment is needed, the operator is ready to work after completing the installation.
- B) With locking operators, it is required to mount the emergency manual release shoe: a device consisting of a ferrule, to fit the square section operator shaft, and a bracket fitted with a locking cam that can be unlocked only by a special spanner. This bracket is located under a plate which allows fixing to the gate foot. The complete mechanism is designed as a handed unit, right- or left- hand applications to be specified.
- C) With reversible non locking operators, the gate fixing device consists only of the plate with the F ring. The distinction lefthanded or right-handed strictly applies as well.

Tested and certified C € marking and type testing according to ITT PDC No. 2393-2008.

TECHNICAL SPECIFICATIONS

TWO-PHASE CLASS H ELECTI	RIC MOTOR
Power output	0,18 kW (0,25 HP)
Absorbed power	250 W
Frequency	50 Hz
Supply voltage	230 Vac
Absorbed current	1,2 A
Capacitor	12,5 μF
Motor rotation speed	1.350 rpm
Intermittent service	S3

DOUBLE STROKE JACK AND OIL-HYDRAULIC PUMP

DOODLE OTKOKE GAOK AND OIL II	I DI VAGEIG I GIIII
P3 - Hydraulic pump capacity	0,85 ℓ/min
Working temperature	-20°C +80°C (*)
Oil type	Oil Fadini - Item 708L
Shaft rotation	110° - 175°
Working torque	250 - 400 Nm
Piston diameter	75 mm
Piston stroke	52 mm
Weight with enclosure	27 kg
Protection standard	IP 67
Max. gate weight per leaf	700 kg
Max. gate width per leaf	4 m
Dimensions (length x width x height)	470x300x140 mm

(*) -40 °C with specific optional accessories (Ref. General Catalogue)

- Non braking
- Hydraulic device for bidirectional locking
- Non locking (reversible): an electric lock is needed
- With flow regulator

PERFORMANCE (110° shaft rotation angle)

requency of use			very intensive	
Service cycle			opening	~ 23 s
			dwell	30 s
			closing	~ 23 s
			dwell	30 s
Complete cycle time			~ 106 s	
Complete cycles				
		_	 NI 04/1	

Opening - Dwell - Closing - Dwell Annual cycles (with 8 hours of use per day) No.99,280

PERFORMANCE (175° shaft rotation angle)

Frequency of use	very intensive		
Service cycle	opening ~ 28 s		
	dwell 30 s		
	closing ~ 28 s		
	dwell 30 s		
Complete cycle time	~ 116 s		
Complete cycles			
Opening - Dwell - Closing - Dwell	No.31/hour		
Annual cycles (with 8 hours of use per day	A No 90 520		

NOTE: It is always recommended to install an electric lock with gate leafs

VERSIONS

Braking in opening and closing

TECHNICAL DATA TABLE

OIL-HYDRAULIC SWINGING GATE OPERATOR

COMBI 740

